Grippers for Collaborative Robots



CAT.ES160-2A ®

Grippers for Collaborative Robots

OMRON Corporation and TECHMAN ROBOT Inc.

MIMM

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TM□/TM□S series compliant products

For Adsorption

Vacuum Gripper 🚥

- ZXP7 41-X1
 Compliant with the TM series (TMflow only)

 ZXP7 42-X1
 Compliant with the TM series (TMflow2 only)
- Operate by simply connecting 1 compressed air supply tube and two electrical wiring M8 connectors.
- Integrated vacuum ejector, air supply/release valve, pressure sensor, and cups
- A wide variety of cup variations are available to support a wide range of workpieces.
- Standards: Conforming to ISO9409-1-50-4-M6

	ZXP7□41-X1	ZXP7□42-X1
Max. work load [kg]	7	7
Max. vacuum pressure [kPa]	-84	-84
Suction flow rate [L/min (ANR)]	17	17
Weight [g]*1	597	577

*1 Without cup mounting flange

For Adsorption

Magnet Gripper MHM-X7400A-TM

- Attracts and holds heavy objects with a magnet
- Supports workpieces with holes and uneven surfaces
- Holding force: Max. 200 N (ø25, Workpiece thickness 6 mm)
- Continues to hold workpieces even when the air is shut off
- Operate by simply connecting 1 compressed air supply tube and an electrical wiring M8 connector.
- Integrated solenoid valve, auto switch, and piston speed adjustment mechanism
- Standards: Conforming to ISO9409-1-50-4-M6

Lielding ferres [N]	Workpiece thickness: 2 mm	160
Holding force [N]	Workpiece thickness: 6 mm	200
Weight [g]		590

SMC



Plug and Play

For Gripping

Air Gripper D D JMHZ2-X7400B-TM

- Compact, lightweight product with high gripping force due to air operation
- With high-precision linear guide: Repeatability: ±0.01 mm
- Operate by simply connecting 1 compressed air supply tube and an electrical wiring M8 connector.
- Integrated solenoid valve, speed adjustment mechanism, and auto switch
- Standards: Conforming to ISO9409-1-50-4-M6

Gripping force	External	32.7
Effective value per finger [N]	Internal	43.5
Opening/Closing stroke (Both sides) [mm]		10
Weight [g]		430

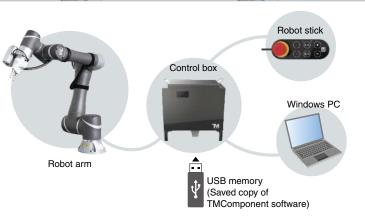




TMComponent **p.15**

Easy programming

- Using the dedicated software TMComponent, various operations and sensor signals can be easily incorporated by using the graphical flowchart on the control box or the Windows-based computer equipped with the dedicated software tool "TMflow".
- You can easily install the software by inserting a USB with the TMComponent software package into a control box or Windows computer.



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Grippers for Collaborative Robots

OMRON Corporation and TECHMAN ROBOT Inc.

TM□/TM□S series compliant products



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For Adsorption Magnet Gripper MHM-X7400A-TM

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For Gripping

Air Gripper <u>JMHZ2-X74</u>00B-TM p. **12**

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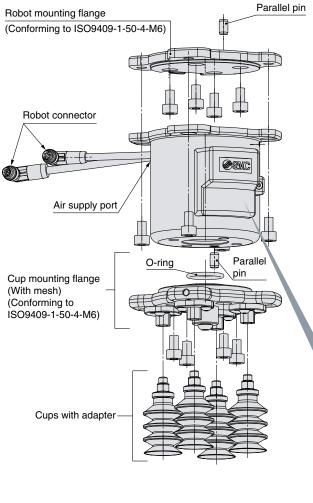
Vacuum Gripper for Collaborative Robots

OMRON Corporation and TECHMAN ROBOT Inc.

TM5, TM12, and TM14 compliant

Operate by simply connecting 1 compressed air supply tube and two electrical wiring M8 connectors.

- Integrated vacuum ejector, air supply/release valve,
 - pressure sensor, and cups
- Standards: Conforming to ISO9409-1-50-4-M6
- TMComponent (Refer to page 15.)
 - (TMflow only)



Specifications

-		
	Standards	Conforming to ISO9409-1-50-4-M6
Common	Applicable fluid	Air
	Operating temperature range [°C]	5 to 50
	Weight [g] ^{*3}	810 (597)
	Max. work load [kg]*4	7
	Air pressure supply (P) port	One-touch fitting (ø6)
	Power supply voltage [V]	24 VDC ±10%
	Connector type	M8 8-pin connector (Plug)
	Connector type	M8 5-pin connector (Plug)
	Max. vacuum pressure [kPa]*5	-84
/	Suction flow rate [L/min (ANR)]*5	17
Vacuum ejector	Air consumption [L/min (ANR)]*5	57
ejeciui	Supply pressure range [MPa]	0.3 to 0.55
	Standard supply pressure [MPa]*6	0.5
	Rated pressure range [kPa]	0 to -101
Pressure sensor	Accuracy (Ambient temperature at 25°C)	±2% F.S.
	Linearity	±0.4% F.S.
	Repeatability	±0.2% F.S.

BENC

Included parts: Robot mounting flange, Parallel pin, Mounting bolt, Cups with adapter*1, Plug*2, Piping tube (ø6 x 2 m)

*1 Included only with cups

*2 Included only for the ZXP7A

*3 The weight in brackets refers to the weight of the product without a cup mounting flange. Add the weight of the suction cups with adapter for the weight with cups. (Refer to the "Suction Cup Part Numbers and Weight" on page 6.)

*4 May be restricted depending on the cup diameter, mounting orientation, or workpiece. Please use within the max. work load. Suction and transfer exceeding the max. work load may result in reduced vacuum pressure due to air leakage.

*5 Values are at the standard supply pressure and based on SMC's measurement standards. They depend on atmospheric pressure (weather, altitude, etc.) and the measurement method.

*6 This value indicates the pressure right before the air pressure supply (P) port when vacuum is generated. The pressure right before the P port of the vacuum gripper when vacuum is generated may fall below 0.5 MPa due to the air supply capacity, piping size, and the amount of air being consumed by other devices being operated simultaneously.

Pilot valve

Details of internal parts

多SMC



Release

Compact pressure sensor Vacuum ejector

Cup Variations

The number of cups can be changed. (Refer to the operation manual for details on changing the quantity.)





2 cups



4 cups

The cup type can be changed. (For details on selectable cups, refer to "How to Order.")



Flat (ø8),

Silicone rubber*1, *2









Flat (ø32), Silicone rubber*1, *2



Flat (ø32), Urethane rubber



ø32, 2.5-stage,

Silicone rubber*1, *2

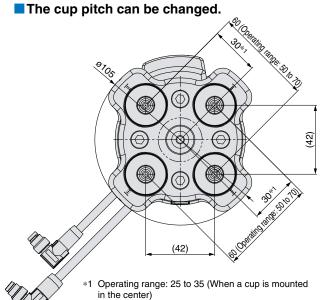






Vacuum saving valve ZP2V Series (To be ordered separately) Applicable part no.: **ZP2V-B6-05**

- With vacuum saving valve *1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use.
- *2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)



As interference between cups may occur depending on the cup diameter, select the cup diameter according to the pitch to be used.

The cup with flange can be used separately

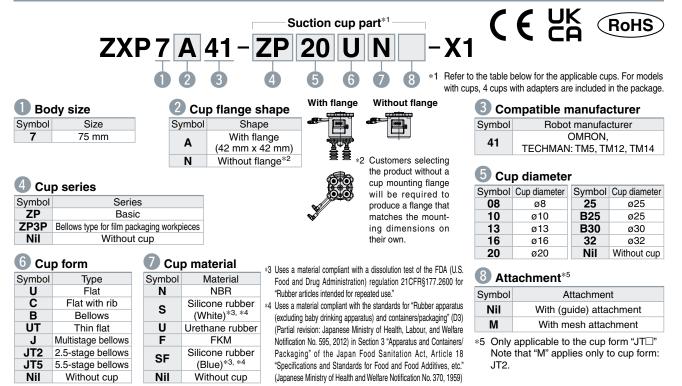
(if using an external vacuum source).



*2 When using a cup with flange, be sure to order a One-touch fitting for vacuum pressure supply (part number: KQ2L08-01NS) and a vacuum port plug (part number: M-5P) separately.



How to Order



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(4)

Cup

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Attach-

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Cup part numbers

ZPT08UD-A6

ZPT08B -A6

ZPT10UT -A6

ZPT13UT -A6

ZPT16UTD-A6

ZPT10U -AS6

ZPT13U

-AS6

ZPT16UD-AS6

ZPT20UD-AS6

ZPT25UD-AS6

ZPT32UD-AS6

ZPT10C -AS6

ZPT13C

-AS6

ZPT16C -AS6

ZPT20C -AS6 ZPT25C -AS6

ZPT32C - AS6

ZPT10B
-AS6

ZPT13B -AS6

ZPT16BD-AS6

ZPT20B
-AS6

ZPT25B
-AS6

ZPT32BD-AS6

ZPG20UT -7A-X2

ZPGB25JD-7A-X2 ZPGB30JD-7A-X2

ZP3PG20JT2SF-7A-X2

ZP3PG20JT2SF-M-7A-X2

ZP3PG32JT2SF-7A-X2

ZP3PG32JT2SF-M-7A-X2

ZP3PG20JT5SF-7A-X2

ZP3PG25JT5SF-7A-X2

ZP3PG32JT5SF-7A-X2

ZPG16JD-7A-X2

Part no.

Cup with ad

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(NBR

*	Refer to the Web Catalog
	for details on suction cups

					alls on suction
Jap	oter			A doptor upit	
ght	by cup r	material	(g/cup)	Adapter unit / Vacuum inlet: \	Cup upit
	S/SF	U	F	Male thread M6 x 1	Cup unit
R)	(Silicone)	(Urethane)	(FKM)	(Male Infead No X 1)	
	4	4	4		ZP08U
	4	4	4		ZP08B
	4	4	4	ZPT1-A6	ZP10UT
	4	4	4		ZP13UT
	4	4	4		ZP16UT
	7	7	7		ZP10U
	7	7	8	ZPT2-AS6	ZP13U
	7	7	8		ZP16U
	10	10	10		ZP20U
	10	10	11	ZPT3-AS6	ZP25U
	11	11	12		ZP32U
	7	7	7		ZP10C
	7	7	7	ZPT2-AS6	ZP13C
	7	7	8		ZP16C
	10	10	11		ZP20C
	10	10	11	ZPT3-AS6	ZP25C
	11	11	12		ZP32C
	7	7	8		ZP10B
	8	8	8	ZPT2-AS6	ZP13B
	8	8	9		ZP16B
	11	11	13		ZP20B
	12	12	14	ZPT3-AS6	ZP25B
	15	15	18		ZP32B

ZPT1-A6

ZPT2-AS6

ZPT3-AS6

ZP3PA-T1JT-7A-X2

ZP3PA-T2JT-7A-X2

ZP3PA-T1JT-7A-X2

ZP3PA-T2JT-7A-X2 ZP3P-32JT5SF-WG

ZP2-20UT

ZP2-B25J

ZP2-B30J

ZP3P-20JT2SF-W

ZP3P-20JT2SF-WM

ZP3P-32JT2SF-W

ZP3P-32JT2SF-WM

ZP3P-20JT5SF-WG

ZP3P-25JT5SF-WG

ZP2-16J

Vacuum Gripper

Input the material symbol ("N," "S," "U," or "F") into the \Box in the part number.

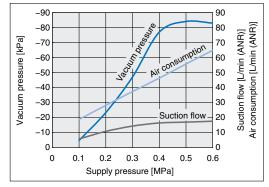
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Model Selection

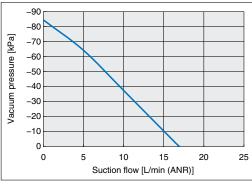
Exhaust Characteristics^{*1}

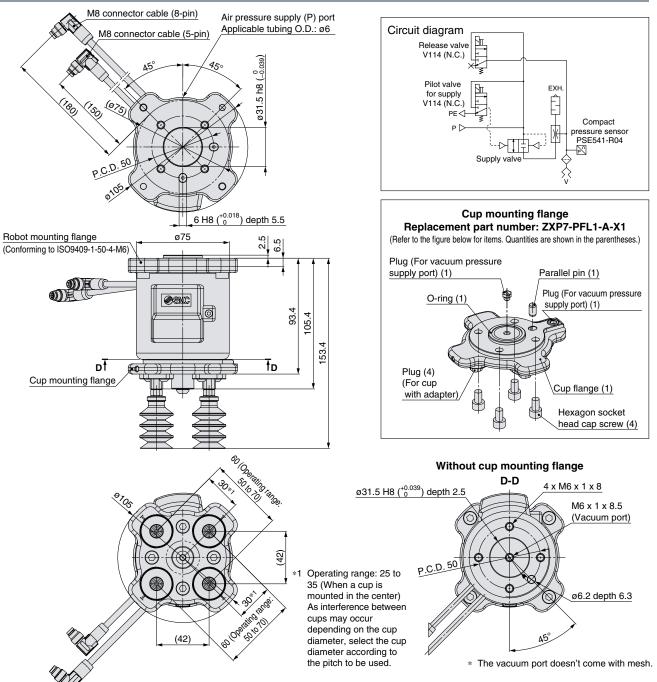


*1 The exhaust characteristics are different when the vacuum-saving valve (ZP2V-B6-05) is mounted. For details, refer to "8.3 Suction cup precautions" in the operation manual.

Dimensions

Flow Rate Characteristics





* The dimensions and mounting method described in this drawing (example) are for the following part number: ZXP7A41-ZPB25JS-X1

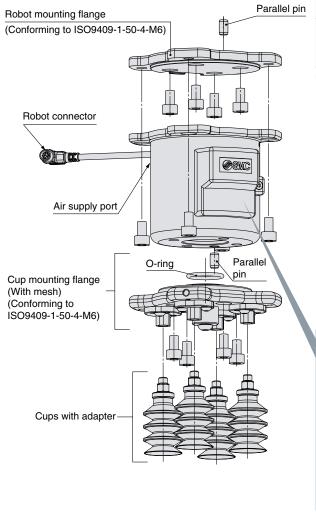
Pug and Vacuum Gripper for Collaborative Robots

OMRON Corporation and TECHMAN ROBOT Inc.

TM5S, TM7S, TM12S, and TM14S compliant

Operate by simply connecting 1 compressed air supply tube and an electrical wiring M8 connector.

- Integrated vacuum ejector, air supply/release valve, pressure sensor, and cups
- Standards: Conforming to ISO9409-1-50-4-M6
- TMComponent (Refer to page 15.)
 - (TMflow2 only)



Specifications

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-		
	Standards	Conforming to ISO9409-1-50-4-M6
Common	Applicable fluid	Air
	Operating temperature range [°C]	5 to 50
	Weight [g]*3	790 (577)
	Max. work load [kg]*4	7
	Air pressure supply (P) port	One-touch fitting (ø6)
	Power supply voltage [V]	24 VDC ±10%
	Connector type	M8 8-pin connector (Plug)
	Max. vacuum pressure [kPa]*5	-84
10 0	Suction flow rate [L/min (ANR)]*5	17
/acuum ejector	Air consumption [L/min (ANR)]*5	57
ejector	Supply pressure range [MPa]	0.3 to 0.55
	Standard supply pressure [MPa]*6	0.5
	Rated pressure range [kPa]	0 to -101
Pressure sensor	Accuracy (Ambient temperature at 25°C)	±2% F.S.
	Linearity	±0.4% F.S.
	Repeatability	±0.2% F.S.

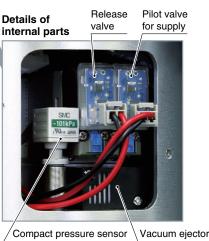
BENC

Included parts: Robot mounting flange, Parallel pin, Mounting bolt, Cups with adapter*1, Plug*2, Piping tube (ø6 x 2 m)

*1 Included only with cups

*2 Included only for the ZXP7A

- *3 The weight in brackets refers to the weight of the product without a cup mounting flange. Add the weight of the suction cups with adapter for the weight with cups. (Refer to the "Suction Cup Part Numbers and Weight" on page 6.)
- *4 May be restricted depending on the cup diameter, mounting orientation, or workpiece. Please use within the max. work load. Suction and transfer exceeding the max. work load may result in reduced vacuum pressure due to air leakage.
- *5 Values are at the standard supply pressure and based on SMC's measurement standards. They depend on atmospheric pressure (weather, altitude, etc.) and the measurement method.
- *6 This value indicates the pressure right before the air pressure supply (P) port when vacuum is generated. The pressure right before the P port of the vacuum gripper when vacuum is generated may fall below 0.5 MPa due to the air supply capacity, piping size, and the amount of air being consumed by other devices being operated simultaneously.



多SMC

Cup Variations

The number of cups can be changed. (Refer to the operation manual for details on changing the quantity.)







1 cup

2 cups

4 cups

The cup type can be changed. (For details on selectable cups, refer to "How to Order.")



Flat (ø8),

Silicone rubber*1, *2







Thin flat (ø16), NBR



Flat (ø32), Silicone rubber*1, *2



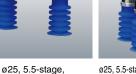
Flat (ø32), Urethane rubber



ø32, 2.5-stage,

Silicone rubber*1, *2





Silicone rubber*1, *2

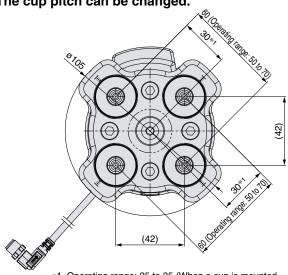
ø25, 5.5-stage, Silicone rubber*1, *2 With vacuum saving valve



Vacuum saving valve ZP2V Series (To be ordered separately) Applicable part no.: **ZP2V-B6-05**

- *1 Uses a material compliant with a dissolution test of the FDA (U.S. Food and Drug Administration) regulation 21CFR§177.2600 for "Rubber articles intended for repeated use.
- *2 Uses a material compliant with the standards for "Rubber apparatus (excluding baby drinking apparatus) and containers/packaging" (D3) (Partial revision: Japanese Ministry of Health, Labour, and Welfare Notification No. 595, 2012) in Section 3 "Apparatus and Containers/Packaging" of the Japan Food Sanitation Act, Article 18 "Specifications and Standards for Food and Food Additives, etc." (Japanese Ministry of Health and Welfare Notification No. 370, 1959)

The cup pitch can be changed.



*1 Operating range: 25 to 35 (When a cup is mounted in the center)

As interference between cups may occur depending on the cup diameter, select the cup diameter according to the pitch to be used.

The cup with flange can be used separately

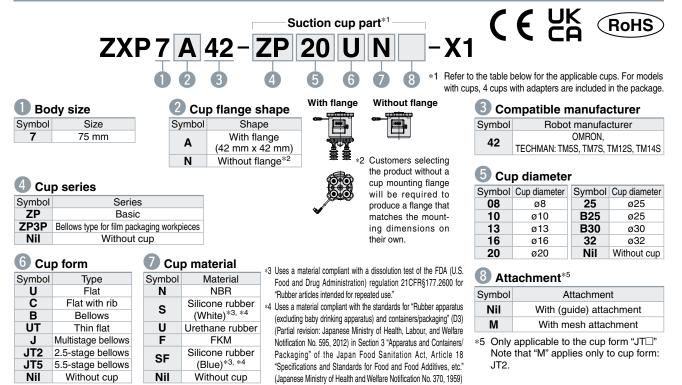
(if using an external vacuum source).



*2 When using a cup with flange, be sure to order a One-touch fitting for vacuum pressure supply (part number: KQ2L08-01NS) and a vacuum port plug (part number: M-5P) separately.



How to Order



Cup with adapter

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Weight by cup material (g/cup)

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Suction Cup Part Numbers and Weight

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Attach-

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Part no.

ZPT08UD-A6

ZPT08B -A6

ZPT10UT -A6

ZPT13UT -A6

ZPT16UTD-A6

ZPT10U -AS6

ZPT13U

-AS6

ZPT16UD-AS6

ZPT20UD-AS6

ZPT25UD-AS6

ZPT32UD-AS6

ZPT10CD-AS6

ZPT13C

-AS6

ZPT16C -AS6

ZPT20C -AS6 ZPT25C -AS6

ZPT32C -AS6

ZPT10B -AS6

ZPT13B -AS6

ZPT16B
-AS6

ZPT20B
-AS6

ZPT25B
-AS6

ZPT32BD-AS6

ZPG20UT -7A-X2

ZPGB25JD-7A-X2 ZPGB30JD-7A-X2

ZP3PG20JT2SF-7A-X2

ZP3PG20JT2SF-M-7A-X2

ZP3PG32JT2SF-7A-X2

ZP3PG32JT2SF-M-7A-X2

ZP3PG20JT5SF-7A-X2

ZP3PG25JT5SF-7A-X2

ZP3PG32JT5SF-7A-X2

ZPG16JD-7A-X2

*	Refer to the Web Catalog
	for details on suction cups

ZP08U

ZP08B

ZP2-16J

ZP2-B25J

ZP2-B30J

ZP3P-20JT2SF-W

ZP3P-20JT2SF-WM

ZP3P-32JT2SF-W

ZP3P-32JT2SF-WM

ZP3P-20JT5SF-WG

ZP3P-25JT5SF-WG

Cup unit

Der
Gripp
Air 0

Vacuum Gripper

Magnet Gripper

ZPT1-A6	ZP10UT
	ZP13UT
	ZP16UT
ZPT2-AS6	ZP10U
	ZP13U
	ZP16U
ZPT3-AS6	ZP20U
	ZP25U
	ZP32U
	ZP10C
ZPT2-AS6	ZP13C
	ZP16C
	ZP20C
ZPT3-AS6	ZP25C
	ZP32C
ZPT2-AS6	ZP10B
	ZP13B
	ZP16B
ZPT3-AS6	ZP20B
	ZP25B
	ZP32B
ZPT1-A6	ZP2-20UT

Adapter unit

Vacuum inlet:

Male thread M6 x 1

ZPT2-AS6

ZPT3-AS6

ZP3PA-T1JT-7A-X2

ZP3PA-T2JT-7A-X2

ZP3PA-T1JT-7A-X2

ZP3PA-T2JT-7A-X2 ZP3P-32JT5SF-WG

Input the material symbol ("N," "S," "U," or "F") into the \Box in the part number.

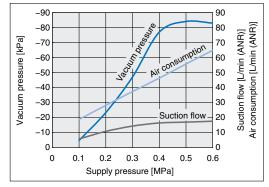
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Model Selection

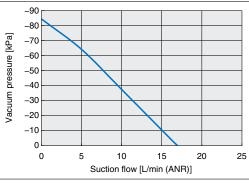
Exhaust Characteristics^{*1}

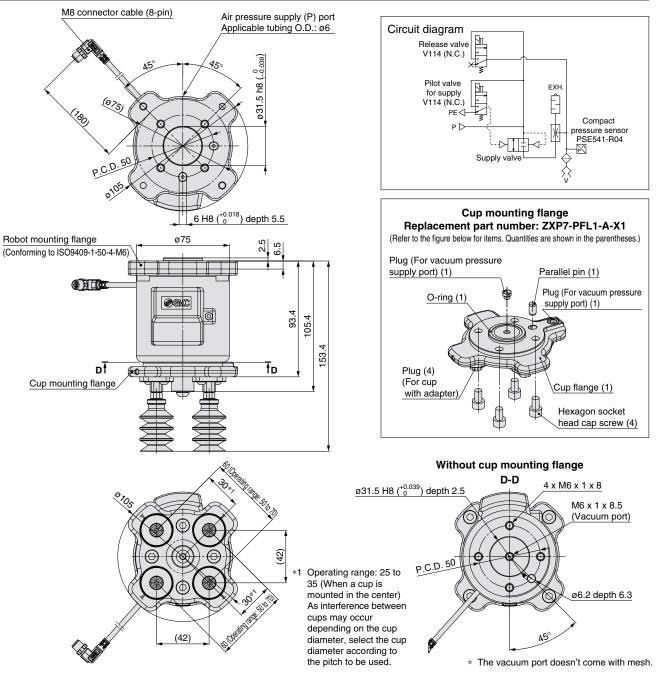


*1 The exhaust characteristics are different when the vacuum-saving valve (ZP2V-B6-05) is mounted. For details, refer to "8.3 Suction cup precautions" in the operation manual.

Dimensions

Flow Rate Characteristics





* The dimensions and mounting method described in this drawing (example) are for the following part number: ZXP7A41-ZPB25JS-X1

SMC



ZXP7 4 - *X1* Specific Product Precautions

Be sure to read this before handling the products. For safety instructions and vacuum equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Handling

ACaution

- 1. Strictly observe the precautions on vacuum equipment and safety when using the product. Additionally, select a cup size and material suitable to both the workpiece to be adsorbed and the atmosphere. Take safety measures so that any accident, such as the dropping of a workpiece, does not occur during adsorption transfer. For details, refer to the Web Catalog.
- 2. Use the product within the specification range. Use exceeding the compressed air pressure or voltage may result in serious damage due to reduced product performance.
- 3. Exhaust air is released from the opening in the product. Therefore, this exhaust air opening must not be blocked or restricted.

Mounting

ACaution

- 1. For details on the mounting method, refer to the Operation Manual.
- 2. Tighten to the specified tightening torque. If the tightening torque is exceeded, the body and the mounting screws may break. However, insufficient torque may cause displacement of the body and loosening of the mounting screws.
- 3. Do not drop, strike, or apply excessive impact to this product.

Doing so may result in damage to the internal parts of the body, solenoid valve, or pressure sensor. In some cases, this damage may result in a malfunction.

4. Hold the body when handling the product. Do not pull excessively on the M8 connector cable or pinch the cable when lifting the body. Failure to do so may result in damage to the solenoid valve or pressure sensor. In some cases, this damage may result in a failure or malfunction.

5. The bolts may loosen due to the operating conditions and environment. Be sure to conduct maintenance such as tightening the bolts periodically.

Wiring

ACaution

- 1. Avoid repeatedly bending or stretching the M8 connector cable as well as applying force to it.
- 2. Do not wire while energizing the product. Doing so may result in damage to the internal parts of the solenoid valve or pressure sensor. In some cases, this damage may result in a malfunction.
- 3. Do not disassemble the M8 connector cable or make any modifications, including additional machining. Doing so may cause human injury and/or an accident.

Piping

\land Caution

1. Flushing of the inside of the pipes

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

2. Tube attachment

- Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2, 3, 5, or 6. Do not use pliers, nippers, scissors, etc. If cutting is done with tools other than tube cutters, the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage. Allow some extra length in the tube.
- \cdot Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.

• After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

3. Tube detachment

• Push in the release button sufficiently, pushing its collar equally around the circumference.

- Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
- When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

4. Other Tube Brands

When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.

 Nylon tube 	within ±0.1 mm
 Soft nylon tube 	within ±0.1 mm

Polyurethane tube within +0.15 mm, within -0.2 mm

Do not use tube which do not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

5. Piping

 Do not apply unnecessary forces, such as twisting, pulling, moment loads, vibration, impact, etc., on fittings or tubing. This will cause damage to fittings and will crush, burst, or release tubing.

Do not lift the product by the piping after the tube is connected.
 Doing so may result in damage to the One-touch fitting.
 For details, refer to the "Handling Precautions for SMC Products" on the SMC website: https://www.smcworld.com

TMComponent

8 A

Magnet Gripper for Collaborative Robots

OMRON Corporation and TECHMAN ROBOT Inc.

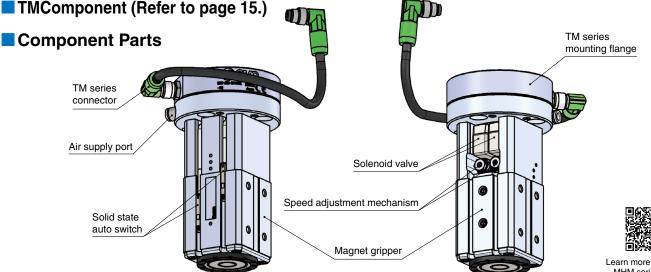
TM5, TM12, and TM14 compliant

- Attracts and holds heavy objects with a magnet
- Supports workpieces with holes and uneven surfaces
- Compact with high holding force

Holding force: Max. 200 N

(Ø25, Workpiece thickness 6 mm)

- Continues to hold workpieces even when the air is shut off
- Operate by simply connecting 1 compressed air supply tube and an electrical wiring M8 connector.
- Integrated solenoid valve, auto switch, and piston speed adjustment mechanism



How to Order

MHM - 25D - X7400A - TM

Fluid		Air
Action		Double acting
Operating pressure [MPa]		0.2 to 0.6
Proof pressure [MPa]		0.9
Ambient and fluid temperatures [°C]		-10 to 50 (No freezing)
Holding force [N]	Workpiece thickness: 2 mm	160
	Workpiece thickness: 6 mm	200
Residual holding force [N]		0.3 or less
Lubrication		Non-lube
Weight [g]		590
Standard	s	ISO9409-1-50-4-M6
Auto swit	ch model	D-M9N
Connecto	or type	M8 8-pin connector (Plug)

G ۲ 0

Included parts: Mounting bolt, Positioning pin, Piping tube (ø4 x 2 m), Piping fittings (1 type)

Learn more about the MHM series here.

Specifications



Characteristics

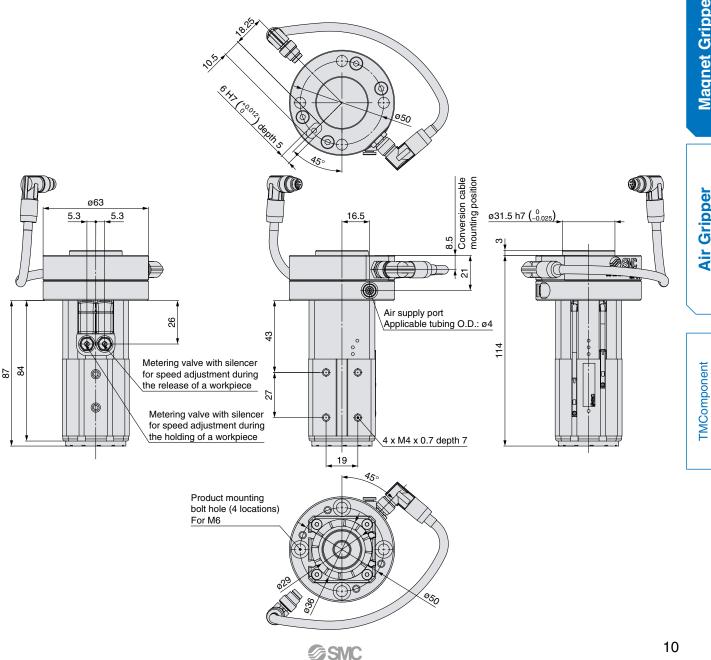
Holding force

The holding force graph shows the theoretical value for low-carbon steel plates. Holding forces vary depending on the material and shape of the workpiece. Please perform a holding test while referring to the value selected based on the graph.

MHM-25



Dimensions



Vacuum Gripper

SVC

000

Magnet Gripper

Air Gripper



MHM-X7400A-TM Specific Product Precautions

Be sure to read this before handling the products. For safety instructions, actuator precautions, magnet gripper specific product precautions, and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Handling

ACaution

- 1. If pressure is applied to the external magnet gripper parts, there is a possibility that air will get inside the cylinder from the rod seal section. (Example: inside a chamber, etc.)
- 2. As the body magnets are built-in, do not allow close contact with magnetic disks, magnetic cards, or magnetic tapes. Data may be erased.



Mounting

A Caution

- 1. For details on the mounting method, refer to the Operation Manual.
- 2. Tighten to the specified tightening torque. If the tightening torque is exceeded, the body and the mounting screws may break. However, insufficient torque may cause displacement of the body and loosening of the mounting screws.
- 3. Do not drop, strike, or apply excessive impact to this product.

Doing so may result in damage to the internal parts of the body, solenoid valve, or auto switch. In some cases, this damage may result in a malfunction.

- 4. Hold the body when handling the product. Do not pull excessively on the M8 connector cable or pinch the cable when lifting the body. Failure to do so may result in damage to the solenoid valve or auto switch. In some cases, this damage may result in a failure or malfunction.
- 5. The bolts may loosen due to the operating conditions and environment. Be sure to conduct maintenance such as tightening the bolts periodically.

Wiring

ACaution

- 1. Avoid repeatedly bending or stretching the M8 connector cable as well as applying force to it.
- 2. Do not wire while energizing the product. Doing so may result in damage to the internal parts of the solenoid valve or auto switch. In some cases, this damage may result in a malfunction.
- 3. Do not disassemble the M8 connector cable or make any modifications, including additional machining. Doing so may cause human injury and/or an accident.

Piping

▲ Caution

1. Flushing of the inside of the pipes

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

2. Tube attachment

- Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2, 3, 5, or 6. Do not use pliers, nippers, scissors, etc. If cutting is done with tools other than tube cutters, the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage. Allow some extra length in the tube.
- Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.

• After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

3. Tube detachment

· Push in the release button sufficiently, pushing its collar equally around the circumference.

• Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.

• When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

4. Other Tube Brands

When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.

Nylon tube	within ±0.1 mm
Soft nylon tube	within ±0.1 mm

• Polyurethane tube within +0.15 mm, within -0.2 mm

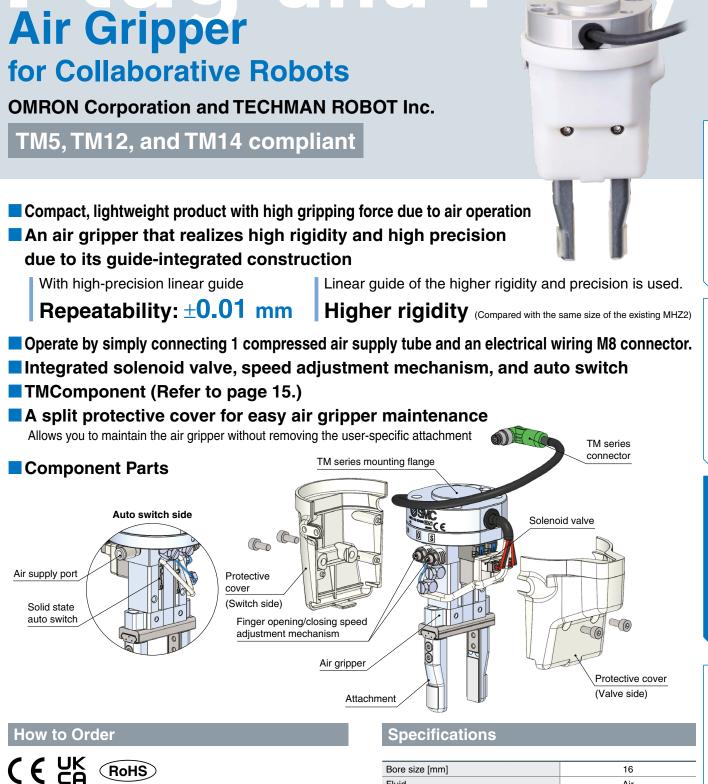
Do not use tube which do not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

5. Piping

 Do not apply unnecessary forces, such as twisting, pulling, moment loads, vibration, impact, etc., on fittings or tubing. This will cause damage to fittings and will crush, burst, or release tubing.

Do not lift the product by the piping after the tube is connected.
 Doing so may result in damage to the One-touch fitting.
 For details, refer to the "Handling Precautions for SMC Products" on the SMC website: https://www.smcworld.com





SMC

JMHZ2-16D-X7400B-TM

Bore size [mm]		16
Fluid		Air
Action		Double acting
Operating pressure [MPa]		0.1 to 0.7
Repeatability [mm]		±0.01
Gripping force Effective value per finger [N]	External	32.7
	Internal	43.5
Opening/Closing stroke (Both sides) [mm]		10
Weight [g]		430
Standards		ISO9409-1-50-4-M6
Auto switch model		D-M9N-5
Connector type		M8 8-pin connector (Plug)

Included parts: Mounting bolt, Positioning pin, Piping tube (ø4 x 2 m), Piping fittings (1 type) Vacuum Gripper

Magnet Gripper

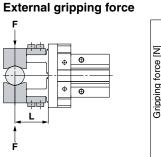
Air Gripper

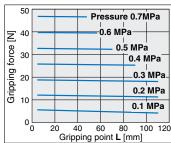
TMComponent

Gripping force

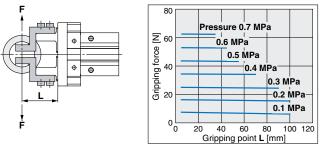
Indication of effective gripping force

The gripping force shown in the graphs below represents the gripping force of one finger when all fingers and attachments are in contact with the workpiece. $\mathbf{F} = \text{One finger thrust}$





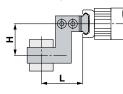
Internal gripping force

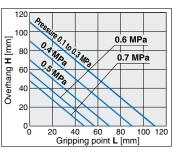


Gripping point

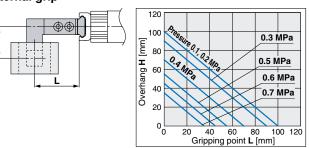
- The air gripper should be operated so that the workpiece gripping point "L" and the amount of overhang "H" stay within the range shown for each operating pressure given in the graphs below.
- If the workpiece gripping point goes beyond the range limits, this will have an adverse effect on the life of the air gripper.

External grip

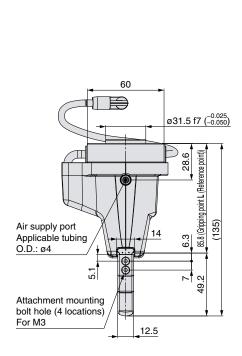


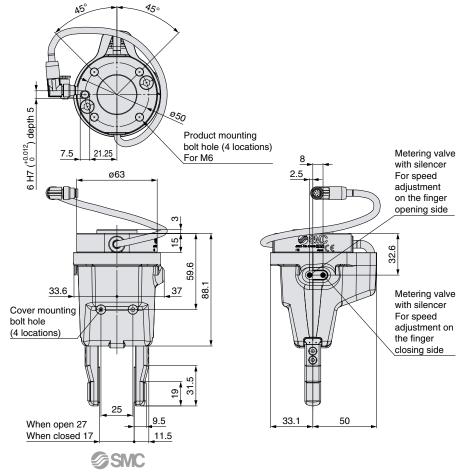


Internal grip



Dimensions







JMHZ2-X7400B-TM Specific Product Precautions

Be sure to read this before handling the products. For safety instructions, air gripper precautions, air gripper specific product precautions, and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Handling

ACaution

- 1. Martensitic stainless steel is used for the finger guide. However, the anti-corrosiveness of this steel is inferior to that of austenitic stainless steel. In particular, rust may be generated in environments where waterdrops are likely to adhere to the product due to condensation, etc.
- 2. Finite orbit type guide is used in the actuator finger part. By using this, when there are inertial force which cause by movements or rotation to the actuator, steel ball will move to one side and this will cause a large resistance and degrade the accuracy. When there are inertial force which cause by movements or rotation to the actuator, operate the finger to full stroke.
- 3. When mounting or removing the attachment, use the following tightening torque: 0.59 N. The weight of the attachment is generally about 70 g per side of a finger.

Mounting

ACaution

- 1. For details on the mounting method, refer to the Operation Manual.
- 2. Tighten to the specified tightening torque. If the tightening torque is exceeded, the body and the mounting screws may break. However, insufficient torque may cause displacement of the body and loosening of the mounting screws.
- 3. Do not drop, strike, or apply excessive impact to this product.

Doing so may result in damage to the internal parts of the body, solenoid valve, or auto switch. In some cases, this damage may result in a malfunction.

- 4. Hold the body when handling the product. Do not pull excessively on the M8 connector cable or pinch the cable when lifting the body. Failure to do so may result in damage to the solenoid valve or auto switch. In some cases, this damage may result in a failure or malfunction.
- 5. The bolts may loosen due to the operating conditions and environment. Be sure to conduct maintenance such as tightening the bolts periodically.

Wiring

ACaution

- 1. Avoid repeatedly bending or stretching the M8 connector cable as well as applying force to it.
- 2. Do not wire while energizing the product. Doing so may result in damage to the internal parts of the solenoid valve or auto switch. In some cases, this damage may result in a malfunction.
- 3. Do not disassemble the M8 connector cable or make any modifications, including additional machining. Doing so may cause human injury and/or an accident.

Piping

▲ Caution

1. Flushing of the inside of the pipes

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil, and other debris from inside the pipe.

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Do not lift the product by the piping after the tube is connected.
 Doing so may result in damage to the One-touch fitting.
 For details, refer to the "Handling Precautions for SMC Products" on the SMC website: https://www.smcworld.com

Vacuum Gripper/*ZXP7* 4 - *X1* Magnet Gripper/*MHM-X7400A-TM* Air Gripper/*JMHZ2-X7400B-TM*



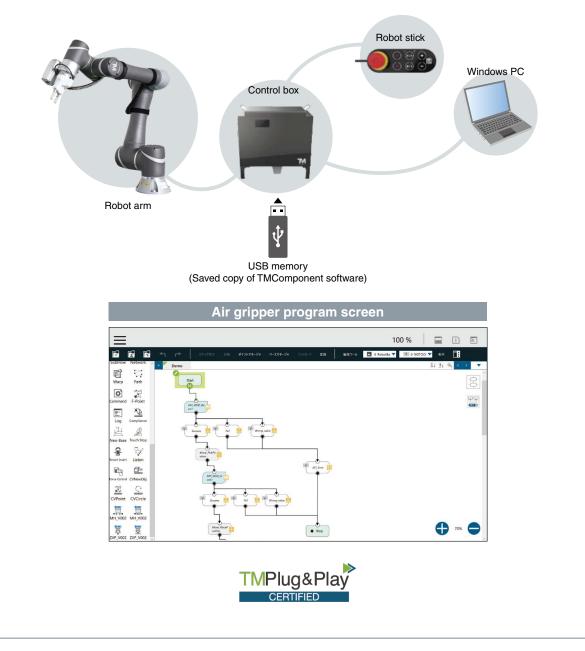
TMComponent



Easy programming

Using the certified software TMComponent of OMRON Corporation and TECHMAN ROBOT Inc., various operations of SMC grippers and sensor signals can be easily programmed by using a control box equipped with the dedicated software tool "TMflow" or by using graphical flowcharts on a Windows computer. You can easily install the software by inserting a USB with the TMComponent software package into a control box or Windows computer.

* Please download the TMComponent software package from the SMC website, and save it to a USB memory.



SMC

▲ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

- Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
- Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

AWarning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- *1) ISO 4414: Pneumatic fluid power General rules relating to systems.
 - ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
 - ISO 10218-1: Manipulating industrial robots Safety. etc.

 The product is provided for use in manufacturing industries. The product herein described is basically provided for peaceful use in manufacturing industries. If considering using the product in other industries, consult SMC beforehand

and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

A Safety Instructions Be sure to read the "Handling Precautions for SMC Products" (M-E03-3) and "Operation Manual" before use.